

Garant

Indexable insert for turning DCGT 04T002, for finish machining, Grade: HB7125-1

**Order data**

Order number	260350 HB7125-1
GTIN	4062406066543
Item class	21G

Technical description

Cutting speed v_c main application	120 - 300 m/min
Tool material	Carbide
Main application	M
Chip breaker	VF
Grade	HB7125-1
Cutting conditions	slightly interrupted
Cutting depth a_p	0.05 - 0.2 mm
Finishing/roughing assignment	Finishing
Corner radius	0.2 mm
Feed f	0.03 - 0.1 mm/rev.

ISO code indexable insert	DCGT 04T002
Number of changes/inserts	2
Tolerance	G
Type of product	Indexable insert for turning